

Catálogo de Produtos



Pressure sequence valve, direct operated, type DZ 10 DP

BEIJING HUADE HYDRAULIC INDUSTRIAL	Pressure sequence valve, direct operated, type DZ 10 DP			RE 26394/12.2004		
GROUP CO.,LTD.	Size 10	up to 21MPa	up to 80L/min	Replaces: RE26394/05.2001		
Features:						
- For subplate mounting						
- 4 pressure ratings						
- 4 adjustment elements:						
· Rotary knob						
Sleeve with hexagon and protective cap						
Lockable rotary knob with scale						
Rotary knob with scale						
- With pressure gauge connection						
- Check valve, optional						
- mounting pattern to	- mounting pattern to DIN 24 340, form D,ISO					

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Function, section

The valve type DZ 10 DP is a direct operated pressure sequence valve.

It is used for pressure dependent sequencing of a second system.

The sequence pressure is set via the adjusting element (1).

5781 and CETOP-RP 121H

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The compression spring (2) holds the control spool (3) in the start position, the valve is closed. The pressure in port A is present at the piston area of the control spool (3) opposite to the compression spring (2) via the control line (4). When the pressure reaches the value set on compression spring (2), the control spool (3) is moved and opens the connection A to B. The system which is connected to port B is sequenced without the pressure in channel A falling. The control signal is obtained via the control line (4) from port A or externally via connection X.

Depending on the valve application the leakage drain oil can be passed externally via connection Y or internally via B.



Type DZ10DP1-40B/...XY..

Symbols



Ordering code

Subplate ports = P Adjusting element No code = with non-re Rotary knob = 1 Head screw with hexagon and protective cap = 2 Lockable rotary knob with scale = 3 Rotary knob with scale = 3 Rotary knob with scale = 7 Series 40 to 49 = 40 (40 to 49, installation and connection dimensions remain unchanged) = 40 Y = pilot oil supp	
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Technology of Beijing Huade Hydraulic =B XY = pilot oil supp	y external,
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25= Max. sequence pressu	e 2.5 Mna
75= Max. sequence pressu	
150= Max. sequence pressure	

210=

315=

Max. sequence pressure 21.0 Mpa

Max. sequence pressure 31.5 Mpa

Technical Data

Inlet pressure,port P, A (X)	(MPa)	up to 31.5
Outlet pressure,port B	(MPa)	up to 21.0
Back pressure, port T (Y)	(MPa)	up to 16.0
Max.permissible flow	(L/min)	up to 60
Fluid		Mineral oil (for NBR seal),or phosphate ester (for FPM seal)
Viscosity range	(mm²/s)	10~800
Fluid temperature rang	(°C)	-30 to +80
Fluid cleanliness	(µm)	Fluid cleanliness Maximum permissible degree of contamination
		of the fluid to NAS 1638 Class 9.
Max. flow	(L/min)	up to 80

Operating curves (measured at v=41mm²/s and t=50°C)



p-q_v-performance curves

- $1 \bigtriangleup \text{p-q}_v\text{-performance}$ curve via check valve B to A
- $\mathbf{2} \bigtriangleup \mathbf{p}\textbf{-}\mathbf{q}_v\textbf{-}\mathbf{p}\textbf{-}\mathbf{r}$ formance curve A to B



- 1. Nameplate
- 2. Adjustment element 1
- 3. Adjustment element 2
- 4. Adjustment element 3
- 5. Adjustment element 7
- 6. Space required to remove key
- 7. Valve fixing screw holes
- 8. Lock nut 24 A/F
- 9. Hexagon 10 A/F
- 10. O-ring 17.12 x 2.62 for ports A and B O-ring 9.25 x 1.78 for ports X and Y
- 11. Pressure gauge port G 1/4"; deep12; allen key A/F 6
- 12 Locating pin

Subplates:see page150 G460/01(G3/8") G460/02(M18X1.5) G461/01(G1/2") G461/02(M22X1.5) Valve fixing screws M10 x 60-10.9

(GB/T70.1-2000);

Tightening torque $M_A = 75 \text{ Nm}$



Required surface finish of mating piece

HUADE AMÉRICA

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