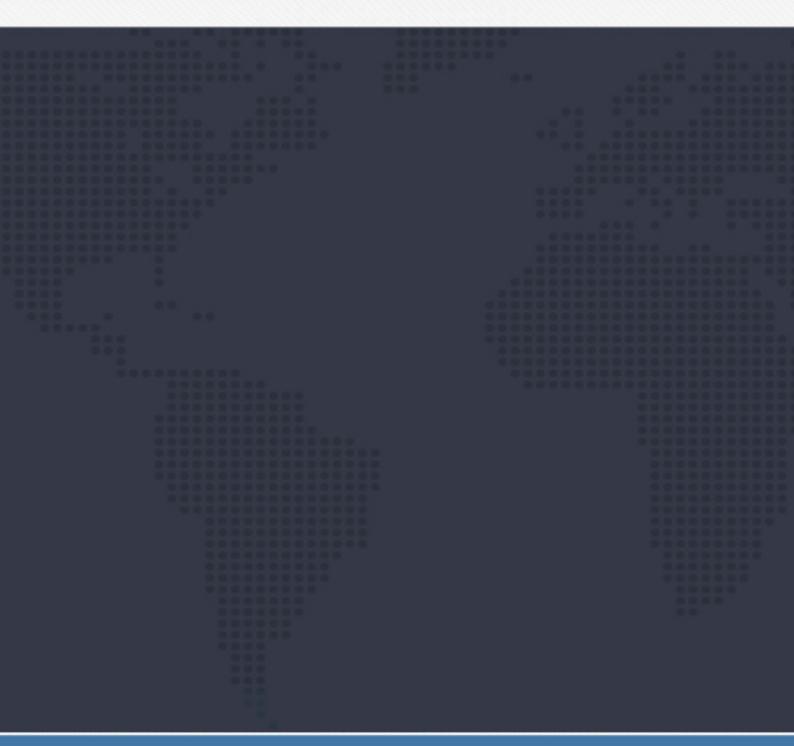


Catálogo de Produtos



Direct operated pressure sequence valve, type DZ 5 DP

BEIJING HUADE HYDRAULIC INDUSTRIAL	Direct oper	RE 20392/12.2004		
GROUP CO.,LTD.	Size 5	up to 31.5MPa	up to 30L/min	Replaces <u>-</u> RE20392/05.2001

Features:

- For subplate mounting
- Front flange mounting
- 5 pressure ranges
- 4 different setting elements:
 - · Rotary knob
 - · Sleeve with hexagon and protective cap

T

- · Lockable rotary knob with scale
- Rotary knob with scale
- Optional non return valve
- Mounting pattern to DIN 24 340, form C for subplates



I.

Functional, Section

Valves type DZ 5 DP are direct operated sequence valves. They are used to direct oil to a second system at a set pressure.

Valves of this type consist basically of the housing (1), control spool (2), springs (3) and pressure setting element (4), and additionally non-return valve (5) if required.

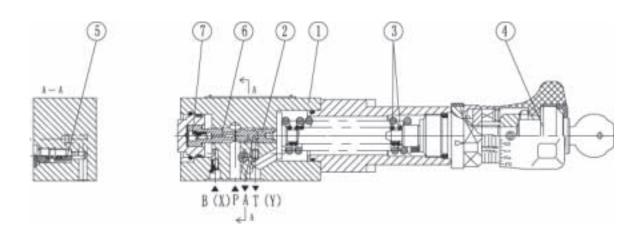
The pressure at which the valve passes oil is set at the pressure setting element (4). The springs (3) hold the control spool (2) in the starting position, and the valve remains closed. The pressure in port P passes via drilling (6) and jet (7) on to the spool operating area at the opposite end to the control springs (3).

When pressure in port P reaches the set value, the spool moves against the spring to connect port P to port A.

The signal for this passes internally via drilling (6) from port P.

Oil now passes to the system connected to port A, but the pressure in port P does not fall.

The pilot oil may also be fed externally via port B(X). Depending on the application of the valve, the pilot oil return may be externally via port T(Y) or internally. In order to allow free return flow of the oil from port A to port P, non-return valve (5) may be included if required.



Type DZ5DP-3-10B/...

Symbols

with non-return valve	DZ5DP.,-10B/	DZ5DP.,-10B/.Y	DZ5DP.,-10B/XY BCD T
without non-return valve	DZ5DP.,-10B/M	DZ5DP.,-10B/YM	DZ5DP.,-10B/XYM P BCO A T(Y)

Ordering code

DZ 5 D) P		- 1	0	В	/					*	
For subplate mounting= No code For front flange mounting = F											further	details in clear text
Size 5 =5										No V =	code. =	mineral oils phosphate ester
Direct operated = D									N	o code	;=	with non-return valve
Subplate ports	= P								М	=		without non-return valve
Adjusting element												
Rotary knob Head screw with hexagon and protective cap		= 1 = 2						No d	ode	=		pilot oil supply internal, drain internal
Lockable rotary knob with scale 1) Rotary knob with scale		= 3 = 7						x		=		pilot oil supply external,
Series 10 to 19			= 10					Y		=		drain internal pilot oil supply internal,
(10 to 19, installation and connection dimensions re	emain u							XY		=		drain external pilot oil supply external,
Technology of Beijing Huade Hydraulic				=	В							drain external
							25= 75=					sequence pressure 2.5 MPa sequence pressure 7.5 MPa

150=

210=

315=

Max. sequence pressure 15.0 MPa

Max. sequence pressure 21.0 MPa

Max. sequence pressure 31.5 MPa

(31.5 MPa unit only available without non-return valve)

Technical Data

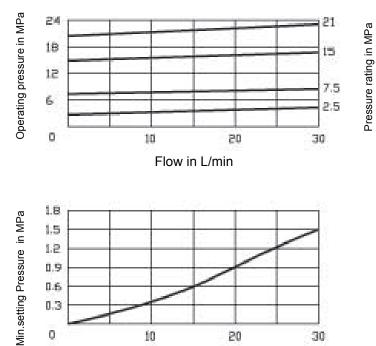
Inlet pressure,port P, B (X)	(MPa)	up to 210; without non-return valve up to 31.5
Outlet pressure,port A	(MPa)	to 31.5
Back pressure,port T (Y)	(MPa)	to 6.0
Max.permissible flow	(L/min)	to 30
Fluids		Mineral oil (for NBR seal),or phosphate ester (for FPM seal)
Viscosity range	(mm²/s)	10~800
Fluid temperature range	(°C)	-30~+80
Fluid cleanliness	(μm)	Fluid cleanliness Maximum permissible degree of contamination
		of the fluid to NAS 1638 Class 9

Operating curves (measured at v=41mm²/S and t=50°C)

0

Pe- Q-curve

Inlet pressure related to flow

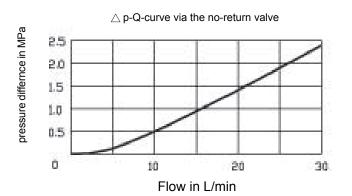


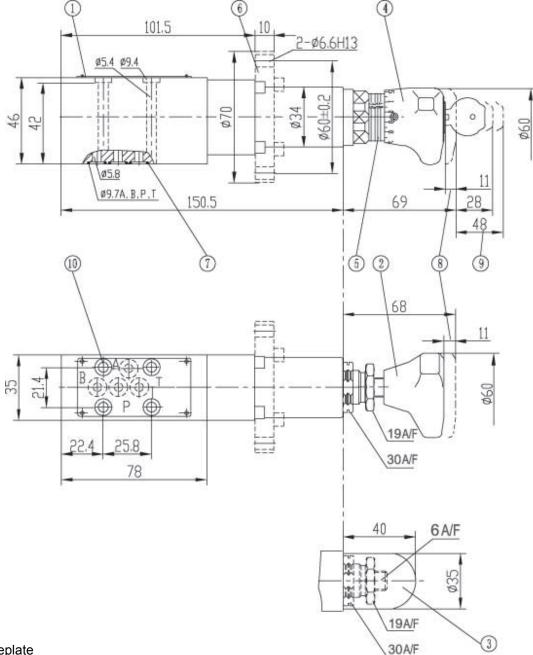
Flow in L/min

20

30

10





- 1. Nameplate
- 2. Adjustment element 1
- 3. Adjustment element 2
- 4. Adjustment element 3
- 5. Scale and ring marking for repeat setting
- 6. Panel mounting model (type DZ 5 DP../..)
- O-ring 7 x 1.5 for ports P, A, B(X) and T(Y)
- 8. Max. stroke
- 9. Space required to remove key
- 10. Valve fixing holes

Subplates and valve fixing screws must be ordered separately Subplates :see page153 G115/01 (G1/4") G115/02 (M14X1.5) G96/01 (G1/4") G96/02 (M14X1.5) Valve fixing screws: (GB/T70.1-2000) M5x50-10.9; M_A = 8,9 Nm



Required surface finish of mating piece

HUADE AMÉRICA

CEP : 03162-020 RUA HIPÓDROMO 1445 – MOOCA, SÃO PAULO, SP, BRASIL TEL : (11) 3186-5959 huade@huade.com.br www.huade.com.br

Huade América