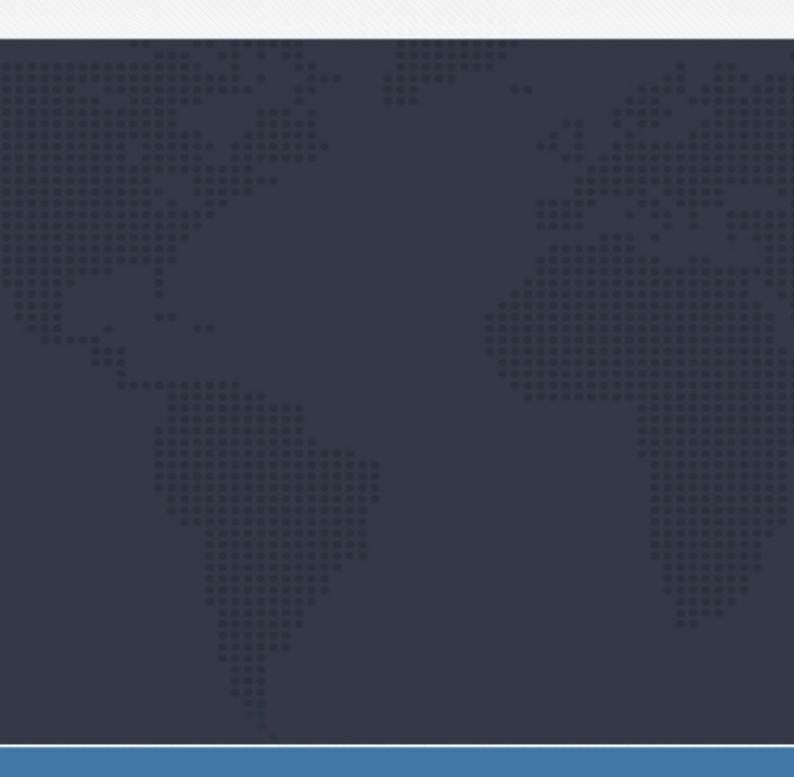


Catálogo de Produtos



BEIJING HUADE HYDRAULIC INDUSTRIAL GROUP CO.,LTD.

Direct operated pressure sequence valve, type DZ 6 DP

up to 21MPa

up to 60L/min

Replaces: RE26393/05.2001

RE 26393/12.2004

Features:

- For subplate mounting
- 5 pressure stages
- 4 Adjusting elements:
 - · Rotary knob,
 - · Head screw with hexagon and protective cap,

Size 6

- · Lockable rotary knob with scale,
- · Rotary knob with scale
- Check valve, optional
- Mounting pattern to DIN 24 340, form A,ISO 4401 and CETOP-RP 121H



Function, section

The valve type DZ 6 DP is a direct operated pressure sequence valve.

It is used for the pressure dependent connection of a second system.

The setting of the sequence pressure is via the adjusting element(4).

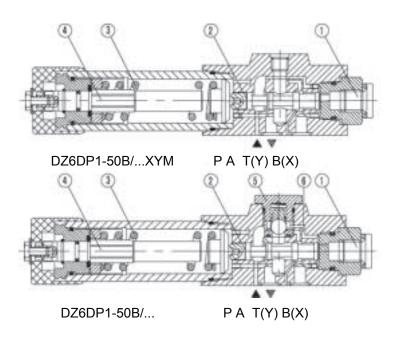
The spring (3) holds the control spool (2) in the neutral position, the valve is blocked. The pressure in channel P is present at the spool surface of the control spool (2) opposite the spring (3) via the control line (6).

If the pressure in channel P reaches the set value of the spring (3) the control spool (2) is moved to the left and the connection

P to A is opened. The system at channel A is connected without a pressure decrease falling in channel P.

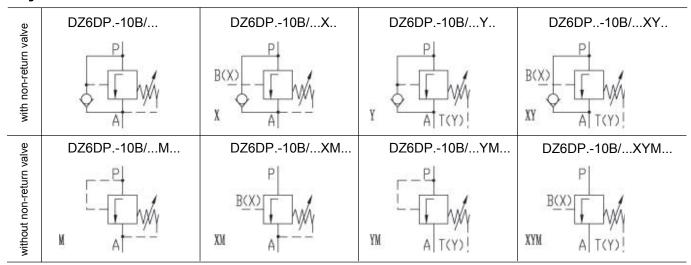
The control signal originates internally via the control line (6) from channel P or externally via port B (X).

Depending on the use of the valve the leakage oil drain is externally via port T (Y) or internally via A.

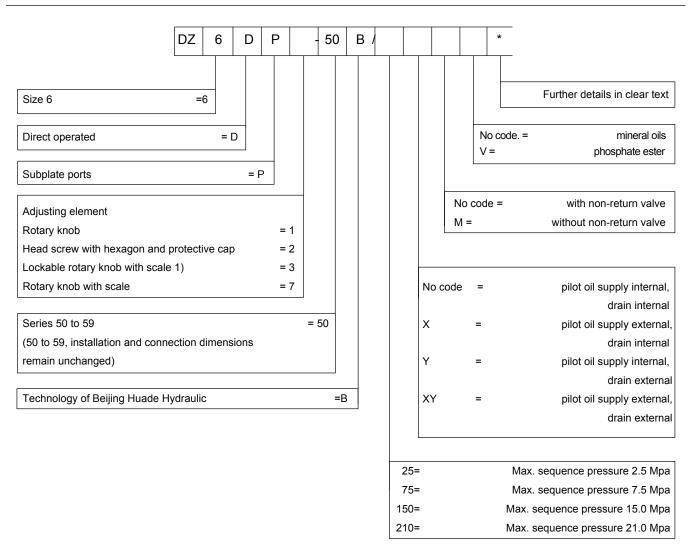


Huade América 2

Symbols



Ordering code



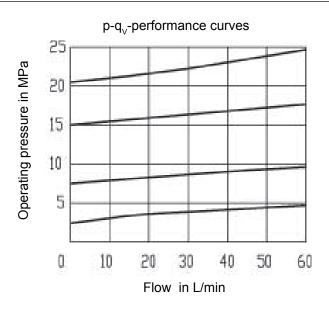
Huade América

3

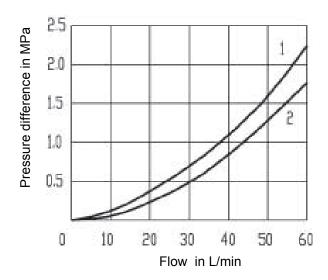
Technical Data

Inlet pressure,port P , B (X)	(MPa)	up to 31.5
Outlet pressure,port A	(MPa)	up to 21.0
Back pressure,port T (Y)	(MPa)	up to 16.0
Max.permissible flow	(L/min)	up to 60
Fluid		Mineral oil (for NBR seal),or phosphate ester (for FPM seal)
Viscosity range	(mm²/s)	10~800
Fluid temperature rang	(°C)	-30 to +80
Fluid cleanliness	(μm)	Fluid cleanliness Maximum permissible degree of contamination
		of the fluid to NAS 1638 Class 9.
Max. flow	L/min	up to 60

Operating curves (measured at v=41mm²/S and t=50°C)



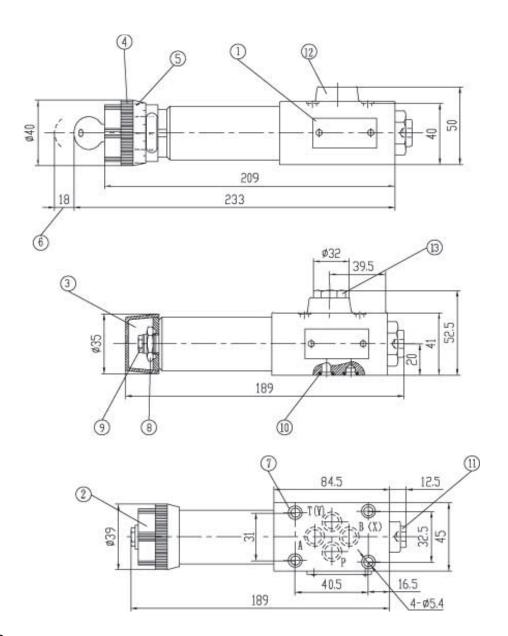
$\operatorname{p-q}_{\operatorname{v}}\text{-performance curves}$



- $1 \triangle p$ -q_v-performance curve via check valve A to P
- $\mathbf{2} \bigtriangleup \mathbf{p}\text{-}\mathbf{q}_{\mathbf{v}}\text{-performance curve P to A}$

Huade América 4

Unit dimensions: (Dimensions in mm)



- 1 Nameplate
- 2 Adjustment element 1
- 3 Adjustment element 2
- 4 Adjustment element 3
- 5 Adjustment element 7
- 6 Space required to remove key
- 7 Valve fixing screw holes
- 8 Lock nut 24 A/F
- 9 Hexagon 10 A/F
- 10 O-ring 9.25 x 1.78 for ports A, B (X), P, T(Y)
- 11 Pressure gauge port G 1/4; 12 deep;
 - Hexagonal recess A/F 6
- 12 Without check valve
- 13 With check valve

Subplates:see page152

G 341/01 (G 1/4")

G 341/02 (M14X1.5)

G 342/01 (G 3/8")

G 342/02 (M18X1.5)

Valve fixing screws

4-M5 x 50-10.9

(GB/T70.1-2000)

Tightening torque $M_A = 8.9 \text{ Nm}$,

must be ordered separately.



Required surface finish of mating piece

Huade América

ANNOTATIONS:

HUADE AMÉRICA

CEP: 03162-020

RUA HIPÓDROMO 1445 – MOOCA, SÃO PAULO, SP, BRASIL

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