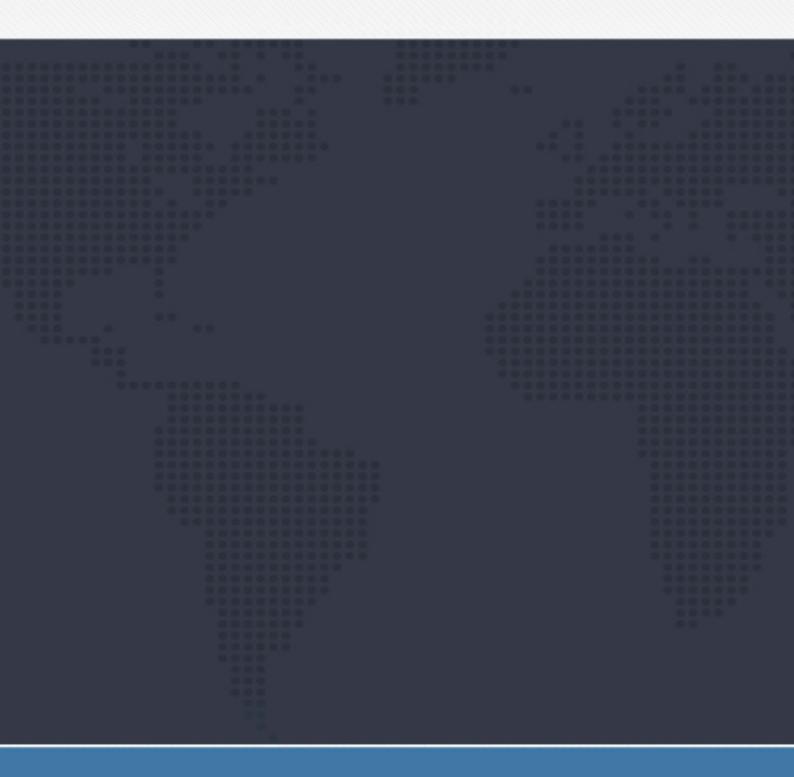


Catálogo de Produtos



BEIJING HUADE HYDRAULIC INDUSTRIAL GROUP CO.,LTD.

Pressure sequence valve, direct operated, type DZ 10 DP

up to 21MPa

up to 80L/min

Replaces: RE26394/05.2001

RE 26394/12.2004

Features:

- For subplate mounting
- 4 pressure ratings
- 4 adjustment elements:
 - · Rotary knob
 - · Sleeve with hexagon and protective cap

Size 10

- · Lockable rotary knob with scale
- · Rotary knob with scale
- With pressure gauge connection
- Check valve, optional
- mounting pattern to DIN 24 340, form D,ISO
 5781 and CETOP-RP 121H



Function, section

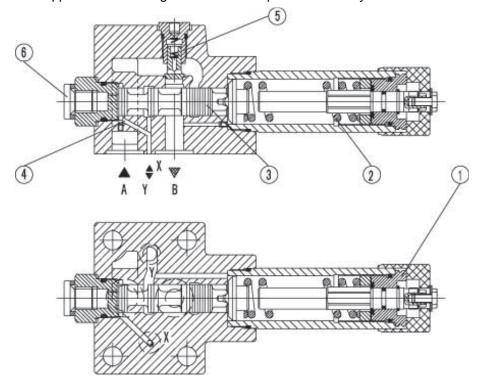
The valve type DZ 10 DP is a direct operated pressure sequence valve.

It is used for pressure dependent sequencing of a second system.

The sequence pressure is set via the adjusting element (1).

The compression spring (2) holds the control spool (3) in the start position, the valve is closed. The pressure in port A is present at the piston area of the control spool (3) opposite to the compression spring (2) via the control line (4). When the pressure reaches the value set on compression spring (2), the control spool (3) is moved and opens the connection A to B. The system which is connected to port B is sequenced without the pressure in channel A falling. The control signal is obtained via the control line (4) from port A or externally via connection X.

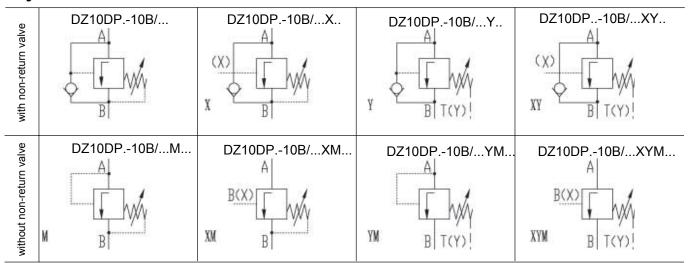
Depending on the valve application the leakage drain oil can be passed externally via connection Y or internally via B.



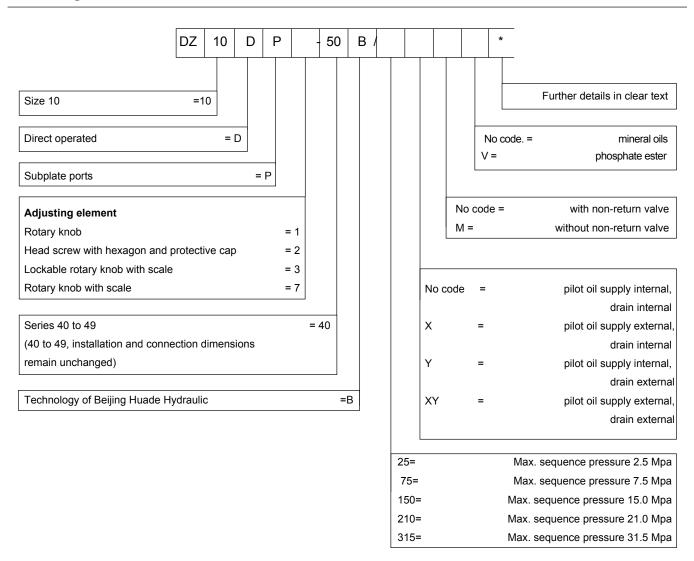
Type DZ10DP1-40B/...XY..

Huade América 2

Symbols



Ordering code



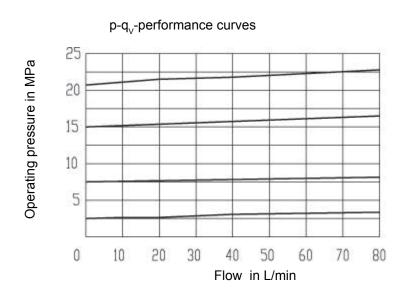
Huade América

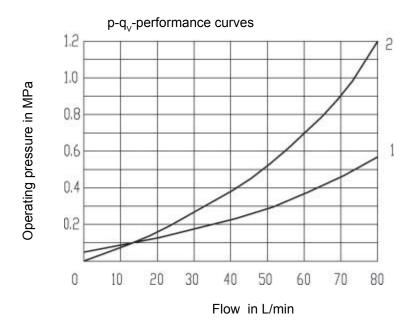
3

Technical Data

Inlet pressure,port P A (X)	(MPa)	up to 31.5
Outlet pressure,port B	(MPa)	up to 21.0
Back pressure, port T (Y)	(MPa)	up to 16.0
Max.permissible flow	(L/min)	up to 60
Fluid		Mineral oil (for NBR seal),or phosphate ester (for FPM seal)
Viscosity range	(mm²/s)	10~800
Fluid temperature rang	(°C)	-30 to +80
Fluid cleanliness	(μm)	Fluid cleanliness Maximum permissible degree of contamination
		of the fluid to NAS 1638 Class 9.
Max. flow	(L/min)	up to 80

Operating curves (measured at v=41mm²/s and t=50°C)

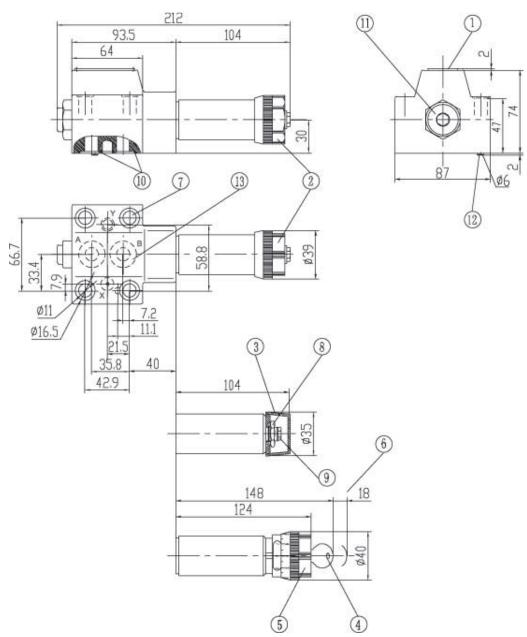




- $1 \bigtriangleup \text{p-q}_{\text{v}}\text{-performance}$ curve via check valve B to A
- 2 \triangle p-q $_{\rm v}$ -performance curve A to B

Huade América 4

Unit dimensions: (Dimensions in mm)



- 1. Nameplate
- 2. Adjustment element 1
- 3. Adjustment element 2
- 4. Adjustment element 3
- 5. Adjustment element 7
- 6. Space required to remove key
- 7. Valve fixing screw holes
- 8. Lock nut 24 A/F
- 9. Hexagon 10 A/F
- O-ring 17.12 x 2.62 for ports A and B
 O-ring 9.25 x 1.78 for ports X and Y
- Pressure gauge port G 1/4";
 deep12; allen key A/F 6
- 12 Locating pin

Subplates:see page150

G460/01(G3/8")

G460/02(M18X1.5)

G461/01(G1/2")

G461/02(M22X1.5)

Valve fixing screws

M10 x 60-10.9

(GB/T70.1-2000);

Tightening torque $M_A = 75 \text{ Nm}$



Required surface finish of mating piece

Huade América 5

ANNOTATIONS:

HUADE AMÉRICA

CEP: 03162-020

RUA HIPÓDROMO 1445 – MOOCA, SÃO PAULO, SP, BRASIL

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